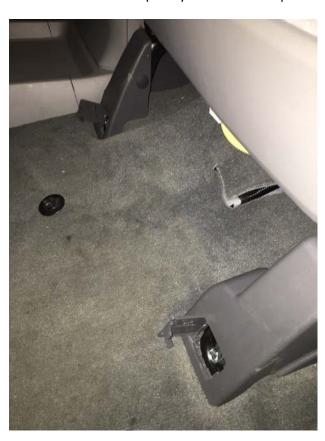
## **Installation Instructions**

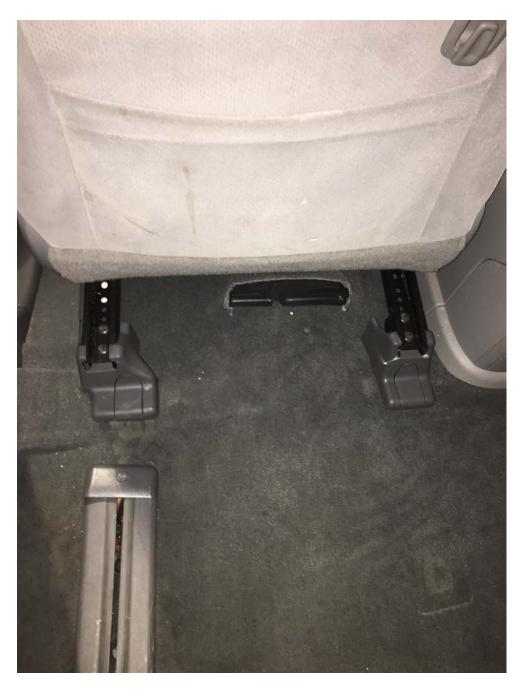
## 2015 Toyota Sienna

## Front Driver/Passenger seat relocation Brackets

- 1. disconnect battery
- 2. unplug driver and passenger airbag connection plugs (yellow)
- 3. re-connect battery to enable movement power seats
- 4. move seat completely backward to expose seat bolt doors



- 5. using flat head screwdriver pry doors open to expose bolt head
- 6. remove 2 bolts
- 7. move seat completely forward to expose rear seat bolt doors



- 8. pry doors open with flathead screwdriver
- 9. remove 2 bolts
- 10. finish disconnecting electrical plugs below seat
- 11. lift and remove seat or set in middle row out of way



- 12. place inner bracket over factory bolt holes
- 13. using factory bolt, place in front angled factory bolt hole loosely
- 14. using supplied 50mm bolt, place through bracket and spacer into rear factory bolt location
- 15. repeat process with outer seat bracket



16. place seat on bracket rear studs to ensure proper bracket alignment



17. using factory bolts, place in front angled bracket hole

18. install supplied nuts on rear bracket studs



- 19. tighten nuts and bolts securing seat to relocation brackets
- 20. reconnect only white plug to power seat movement
- 21. move seat forward and backward as needed to tighten bolts securing brackets to floor
- 22. disconnect battery
- 23. reconnect remaining electrical plugs and airbag plug
- 24. reconnect battery