

Installation Instructions

2015 Toyota Sienna

Front Driver/Passenger seat relocation Brackets

1. disconnect battery
2. unplug driver and passenger airbag connection plugs (yellow)
3. re-connect battery to enable movement power seats
4. move seat completely backward to expose seat bolt doors



5. using flat head screwdriver pry doors open to expose bolt head
6. remove 2 bolts
7. move seat completely forward to expose rear seat bolt doors



8. pry doors open with flathead screwdriver
9. remove 2 bolts
10. finish disconnecting electrical plugs below seat
11. lift and remove seat or set in middle row out of way



12. place inner bracket over factory bolt holes
13. using factory bolt, place in front angled factory bolt hole loosely
14. using supplied 50mm bolt, place through bracket and spacer into rear factory bolt location
15. repeat process with outer seat bracket



16. place seat on bracket rear studs to ensure proper bracket alignment



17. using factory bolts, place in front angled bracket hole
18. install supplied nuts on rear bracket studs



19. tighten nuts and bolts securing seat to relocation brackets
20. reconnect only white plug to power seat movement
21. move seat forward and backward as needed to tighten bolts securing brackets to floor
22. disconnect battery
23. reconnect remaining electrical plugs and airbag plug
24. reconnect battery